

STEP-BY-STEP INSTRUCTIONS

FOR SUCCESSFUL INSTALLATION, AND TO MAINTAIN THE WARRANTY OF YOUR NEW FRASER WOOD SIDING

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SECTION 4

Fraser-Lok Technology

Save time and eliminate waste when you install Fraser Evolution Series wood siding. Evolution locks in place with tongue and groove finish on all four sides and features hidden fasteners for a beautiful, clean look.



SECTION 1 Before You Start



1:1 Warranty and Disclaimer

Please read the Fraser Wood Siding installation instructions prior to installing your siding. The guidelines have been produced in accordance with the National Building Code of Canada.

Please check with your local authorities for particular installation codes within your area.

Visit **nrc.canada.ca** (Canada), or **iccsafe.org** (United States) for applicable building codes in your area.

The drawings in this guide are used for the purpose of illustrating key details in your installation process and are not to scale. Dimensions shown are in inches.

Failure to comply with the Fraser Wood Siding Installation Guide will void the warranty.

NOTE: Fraser Wood Siding does not warranty the installation of its product. It is the installers responsibility to ensure that the siding is correctly installed in accordance with the Fraser Wood Installation Guide and your local building codes. Fraser Wood Siding warranty available at www.fraserwoodsiding.com

1:2 Review Your Order

Before you install your siding ensure that your order has been shipped correctly. Confirm the profile, colour and quantity you ordered.

NOTE: Cut ends of siding and trim need to be sealed using Fraser Wood Siding touch-up coating. Ensure that you have touch-up coating available before you start your installation.

Do not install any product that appears to be defective. If you have defective product contact Fraser Wood Siding (contact information below). Installation of the siding or trim constitutes acceptance of the product.

1:3 Questions? Talk to the Experts at Fraser

If you have questions or need technical support please contact us:

Phone: 1-888-457-3898

Email: info@fraserwoodsiding.com

1:4 Storage and Handling

Proper storage of your siding is important to protect and acclimatize to the surrounding area. It's finish is a breathable coating that allows for the transfer of moisture in and out of the siding.

- Your siding must be kept dry prior to installation.
- Siding should be stored a minimum of 4" off the ground on a flat surface, under a roof or under a waterproof covering. (See Figure 1)



- All siding should be left bundled until it is ready to be installed.
- Always store the siding in a clean, dry area that is unheated. Ensure the storage area is well ventilated.
- Protect your siding from direct sunlight until it is installed.
- Keep touch-up coatings at room temperature.
 Prevent from freezing or heating beyond 38 degrees C.

1:5 Organize Your Boards

The packages of Fraser Evolution siding contain boards that come in a variety of lengths.

 Take some time to organize and arrange your boards as this can greatly reduce the number of cuts and joints you will need to make – long boards on long walls, shorter boards on shorter walls, etc.

SECTION 2 Critical Installation Requirements



2:1 Critical Steps for Performance and to Protect Your Warranty

Fraser Wood Siding has been produced to meet or exceed the industry standards. We warranty the performance of our products when installed correctly. There are 3 important factors that will determine the performance and durability of your new siding.

- Ventilation (continuous air flow)
- Moisture management (water drainage / humidity control)
- Proper installation

2:2 Ventilation

Ventilation is important for your installation to help control the balance between heat, moisture and drying and is critical to the long-term performance of your siding.

- Use wood strapping to provide a consistent ventilated space behind your siding to allow heat and moisture to escape. For more info on proper strapping, see section 3.2
- Use Fraser ventilated starter strips and ventilated L-mouldings to prevent animal / insect infiltration and help protect against water and heat damage.

2:3 Moisture Management

Exterior siding is the first barrier to protect your home from water. However, no siding is completely water tight. If water or moisture is trapped behind your siding without proper air circulation and drainage it may affect the performance of your siding and health of your home. Follow the guidelines below to manage moisture.

- Ensure that any moisture getting behind your siding is able to drain easily.
- Wherever there is water drainage ensure that you install flashing on all flat surfaces and openings.
- Use a water-resistant membrane around windows and doors and all other openings to ensure a tight seal.

2:4 Proper Installation

Follow the proper installation instructions to ensure maximum performance of the siding. Cutting, retouching the finish and proper nailing all affect the performance.

- Pay particular attention to the correct cutting angles to prevent water damage.
- Ensure you apply Fraser touch-up coating to any cut ends or bare wood to seal and prevent moisture penetration leading to cupping or rot.
- Pay close attention to all specified clearances around doors, windows, decks and stone work, as well as the bottom and top of the siding.
- For a quality installation ensure you follow the correct fastening instructions outlined in this guide.



SECTION 2

How To Properly Ventilate And Manage Moisture And Heat For Your Fraser Wood Siding Wall

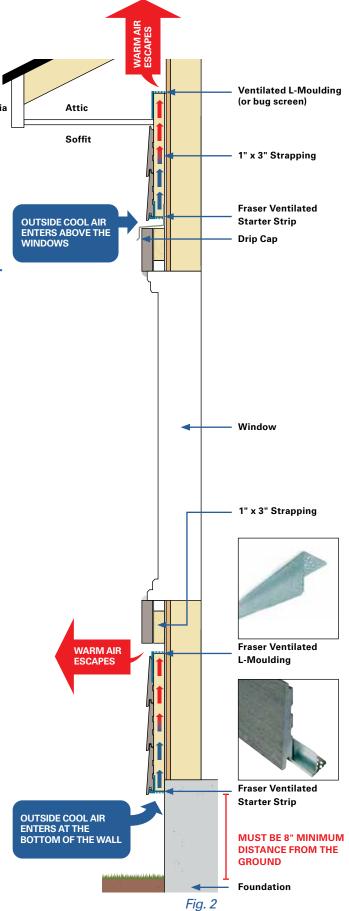
Proper ventilation is the most critical element of your installation.

- Outside air circulates behind the siding by entering through the Fraser ventilated starter strip at the bottom of your wall, and above windows (over 4' wide).
- Cool outside air that enters behind the siding warms and rises between the air gaps created by the strapping and escapes through the Fraser ventilated L-moulding below windows and at the top of the wall.
- Continuous air circulation allows heat to escape from behind the siding and prevents moisture and water vapour build-up.
- Fraser Ventilated starter strip at the bottom of the walls and above windows greater than 4' allows for water drainage, while preventing rodents and insects from getting behind the siding.

The results are a healthy, long lasting Fraser Wood Siding wall.

IMPORTANT: When installing **SINGLE** strapping for **horizontal siding** applications do not install strapping horizontally at the base of your siding as this will block or limit the ventilation and drainage and **VOID THE WARRANTY**.

NOTE: Applicable for single strapping only.



SECTION 3 Installing SINGLE Strapping for HORIZONTAL Siding Application



3:1 Prepare the Wall

Siding must be installed on a structurally sound wall. The wall construction should include a stud wall on a maximum of 16" centres combined with OSB (oriented strand board) or plywood that adheres to your local building code.

The following materials must be installed before strapping is attached...

- Water-resistant vapour barrier (house wrap) must be applied to all wall surfaces.
- Weather-seal tape must be applied around all doors, windows and house wrap seams as per your local building code.
- Install flashing above and below all windows and doors as per your local building code.
- When installing siding, always ensure the joints are staggered across the wall.

IMPORTANT: Ensure the entire wall system is dry prior to siding installation.

3:2 Installing Strapping

When installing strapping the following guidelines must be followed to create ventilation and water management behind the siding.

Failure to follow these guidelines will void your Fraser Wood Siding Warranty. If your construction is different from the examples below please contact Fraser Wood Siding for direction.

- For proper installation the strapping must be straight, new lumber.
- Strapping must be installed on existing wall studs every 12" or 16" on centre.
- Leave a 1/2" air gap above and below all windows and doors that are greater than 4' wide.
 Use Fraser ventilated L-moulding (or bug screen) below windows and doors and
 Fraser ventilated starter strip above windows and doors to allow for ventilation
 and prevent insects from nesting behind the siding. (See Figure 4)
- Be sure to extend strapping a minimum of 1" over the foundation. (See Figure 5)

Installing Strapping Over Wood Substrate:

- 1" x 3" or 1" x 4" Nominal strapping is allowed. (Minimum 3/4" thick, See Figure 7)
- Nails or screws should penetrate the existing sheathing and studs 1" to 1-1/4" deep.

Installing Strapping Over Rigid Foam and ICF Panels:

- 5/4" x 3" or 5/4" x 4" kiln dried strapping is mandatory. (Minimum 1" thick, See Figure 7)
- Nails or screws should penetrate the existing sheathing and studs 1-1/2" to 2" deep.

NOTE: Any installation of Fraser Wood Siding over structural insulated panels (SIP) must be approved by an engineer prior to installation. Contact Fraser Wood Siding for proper installation guidelines prior to installation. If using pressure treated wood strapping you must use stainless steel fasteners.

SECTION 3 Installing **SINGLE** Strapping



for HORIZONTAL Siding Application

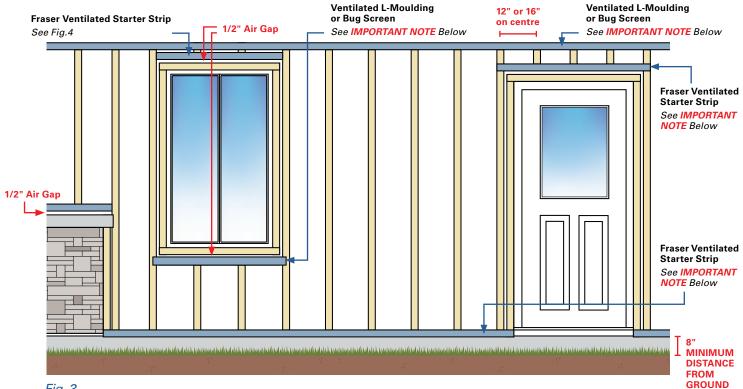
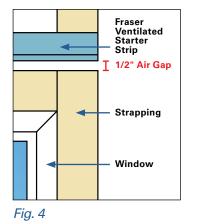
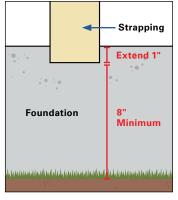
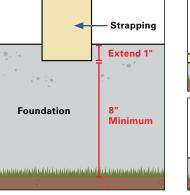


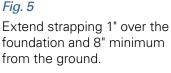
Fig. 3



Leave a 1/2" air gap above and below windows over 4' wide.







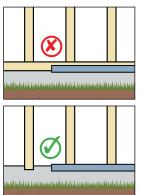


Fig. 6

IMPORTANT NOTE:

DO NOT install **HORIZONTAL** strapping where **FRASER VENTILATED STARTER STRIP** or **VENTILATED** L-MOULDING is shown. This will severely block or limit ventilation and drainage and will

VOID THE WARRANTY.

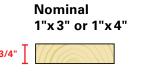


Fig. 7

Kiln Dried 5/4" x 3" or 5/4" x 4"

STRAPPING SPECIFICATIONS

Installing Over Wood Substrate Nominal strapping (Minimum 3/4" thick) **Installing Over Foam Board, or ICF Panels**

Kiln dried strapping is mandatory (Minimum 1" thick)

Installing **DOUBLE** Strapping



for **VERTICAL** Siding Application

3:3 Prepare the Wall

Siding must be installed on a structurally sound wall. The wall construction should include a stud wall on a maximum of 16" centres combined with OSB (oriented strand board) or plywood that adheres to your local building code.

The following materials must be installed before strapping is attached...

- Water-resistant vapour barrier (house wrap) must be applied to all wall surfaces.
- Weather-seal tape must be applied around all doors, windows and house wrap seams as per your local building code.
- Install flashing above and below all windows and doors as per your local building code.
- When installing siding, always ensure the joints are staggered across the wall.

IMPORTANT: Ensure the entire wall system is dry prior to siding installation.

3:4 Installing Double Strapping

When installing double strapping the following guidelines must be followed to create ventilation and water management behind the siding. Failure to follow these guidelines will void your Fraser Wood Siding Warranty.

NOTE: Double strapping may be mandatory in your area.

Fraser Wood Siding strongly recommends double strapping as **BEST PRACTICE** when installing vertical siding. However, if your local building code permits horizontal strapping when installing vertical siding, you **MUST** leave a 1/2" capillary break every 48" between the ends of the strapping to assist in air flow and moisture management.

- Horizontal strapping must be installed at 12" on centre and must allow for a minimum of 1" nail penetration.
- When installing siding and strapping over foam board/ICF applications, you MUST use 5/4" x 3" or 5/4" x 4" kiln dried material. (Minimum 1" thick)
- Failure to comply with these instructions may void your Fraser Wood Siding Warranty. Check the building codes with your local municipality before installation. It is the installers responsibility to ensure that local building codes are met.

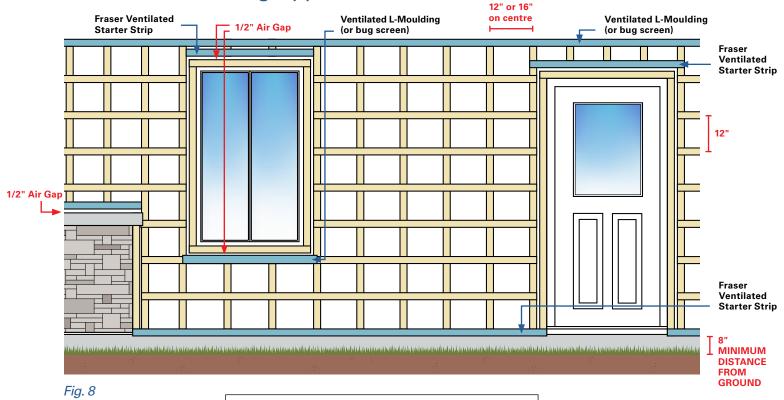
IMPORTANT: Your local fire safety code may require a fire-blocking barrier for vertical siding that exceeds 3 meters in height (approximately 10').

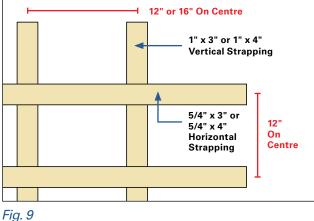
NOTE: Any installation of Fraser Wood Siding over structural insulated panels (SIP) must be approved by an engineer prior to installation. Contact Fraser Wood Siding for proper installation guidelines prior to installation.

Installing **DOUBLE** Strapping



for **VERTICAL** Siding Application





Install horizontal strapping on 12" centres.



STRAPPING SPECIFICATIONS

Installing Over Wood Substrate
Nominal Strapping (Minimum 3/4" thick)
Installing Over Foam Board, or ICF Panels
Kiln Dried Strapping is mandatory (Minimum 1" thick)

SECTION 4 Installing Siding

4:1 Installing the First Course of Siding

Start your siding project by installing the first course at the bottom of the wall. Please follow the directions below carefully to ensure that all wall sections are properly ventilated to provide air circulation and water drainage.

 When installing siding, always ensure the joints are staggered across the wall.

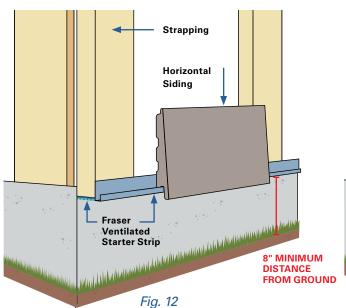
IMPORTANT: To avoid gaps in your end matched product due to shrinkage, after installing a board 12' or longer you must install a shorter board that is 12' or less.

4:2 Fraser Ventilated Starter Strip

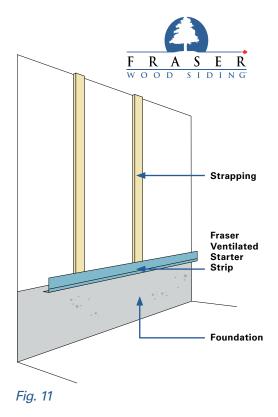
- Install Fraser ventilated starter strip across the bottom of all Fraser siding wall sections.
- Ensure the starter strip is level and secured directly over the strapping. The bottom of the strapping should reach the bottom of the ventilation strip.
- Attach with nails or screws every 16". (See Figure 11)



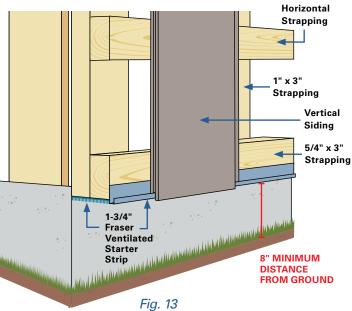
- Wood siding must be installed a minimum of 8" above the ground to protect from wet soil, rain and moisture. (See Figure 12)
- Starter strips and L-mouldings are available in 3/4", 1" and 1-3/4" options.



Single Strapping For Horizontal Siding Applications



IMPORTANT NOTE: Vertical application for double strapping, or when strapping is thicker than 3/4" use the 1-3/4" Fraser ventilated starter strip and L-mould to create air ventilation, allow for water drainage and prevent rodents and insects from entering behind the siding. (See Figure 13)



Double Strapping For Vertical Siding Applications

SECTION 5 Fasteners, Joints, Sealing and Caulking

Your Fastening Options are:

Stapling

- Two 7/16" crown 2" long staples.
- Two 1/4" crown 1-1/2" long staples.

Nailing

- 2" factory stained nails for siding and 1" mouldings.
- 3" factory stained nails for all other mouldings.

5:1 Stapling

- Staple siding by attaching siding to strapping using 2 staples every 16" on centre (12" on centre when installing siding vertically).
- Install staples on the grooved staple line 1/2" from the top edge at a 20 degree angle into a minimum of 1" of solid wood. Drive flush so as to not impede the next course of siding from resting in the tongue and groove. (See Figures 15 and 16)

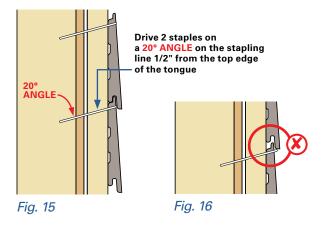
(Staples driven too high above the stapling line may split the wood. If driven below the line they may be visible).

Ensure your staple gun is correctly calibrated.

IMPORTANT: Stainless Steel staples must be used in Coastal regions.

Stapling Area: Staples should be on the Attach siding stapling line. Any staple courses to each below the stapling line strapping with may be visible. 2 staples. Strapping Stapling Siding Line I1/2"

Fig. 14



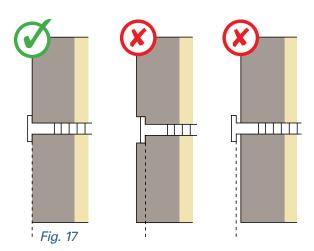
5:2 Nailing - (Only when required)

Occasionally face nailing of siding may be required. (eg. when a siding board is trimmed to fit around doors and windows or at the top of a wall). Moulding and trim are always face nailed. When face nailing use only Fraser colour matched nails as detailed below for all face nailed siding and trim applications.

- Use 2 nails every 16" at 3/4" to 1" from the edges of the siding or moulding.
- Use plastic hammer cap supplied to avoid damaging the finish on the nails and protect the siding.
- The nail heads must be driven flush with the surface of the siding. (See Figure 17)
- All nails must penetrate a minimum of 1" into **SOLID WOOD substrate.**

IMPORTANT: Fraser Wood Siding nails must be used to maintain warranty. When installing Fraser Wood Siding in a Coastal Region*, Fraser's stainless steel nails must be used for both siding and moulding installation. Failure to use the specified Fraser Wood Siding nails will void all warranties.

*Coastal regions are identified as areas located less than 600 m (2,000 ft) from the coastline.



Fasteners, Joints, Sealing and Caulking

5:3 End Joints

 Evolution Siding uses Fraser-Lok technology that locks all 4 sides of the siding board – including ends. Fit boards tightly together lengthwise with a maximum space between boards of 1/16" (See Figures 18 and 19)

5:4 Where Siding Meets Doors, Windows and Trim

- Leave a 1/16" gap between all end joints where siding meets doors, windows and trim to allow for normal expansion and contraction.
- All end cuts must be sealed with Fraser Wood siding touch-up coating (see section 5:5 for details).
- Use a high-quality clear or paintable latex caulking to fill all gaps and seal around doors, windows and anywhere the siding meets the trim. (See Figure 20)
- Caulking **MUST** be applied on the siding surface.

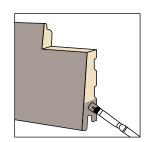
IMPORTANT: All trim must be double nailed with Fraser Wood Siding 3" colour matched nails. Coil nails can be used if supplied by Fraser Wood Siding.

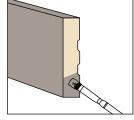
5:5 Sealing Bare Wood - Touch-Ups.

- To ensure the longevity and durability of your siding; all bare wood on cut boards must be resealed.
 Sealing bare wood will prevent water from seeping into the siding boards. Seeping water causes rot over time.
- Cut, sanded or planed bare wood surfaces should always be touched-up with stain **before** the boards are installed. Stain should be applied to all bare surfaces, even if not visible. (*See Figure 21*).
- Apply touch-up stain using a nylon, polyester or other synthetic brush specifically made for water-based coatings.
- Fraser touch-up stain is included with your order. Contact Fraser Wood Siding if you wish to purchase more touch-up stain.

IMPORTANT:

Do not apply touch-up stain over existing factory coated siding materials. Applying touch-up stain on top of undamaged surfaces may result in colour variances that may not be immediately noticeable but over time, due to ultraviolet ray exposure, worsen.





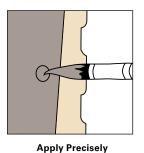


Fig. 21 Seal Cut Ends

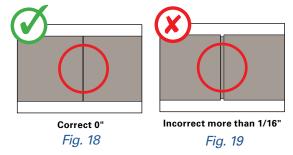


Fig. 20

1/16" Gap filled with Latex
Siding Caulking Casing

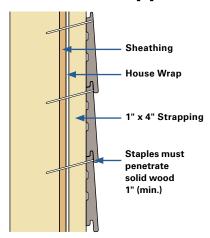
Please follow all installation, storage and maintenance details in this guide, and follow all applicable building codes in your area. Failure to comply with these guidelines may void the Fraser Wood Siding Warranty. For full warranty details see Page 3, Section 1.

Fasteners, Joints, Sealing and Caulking



5:6 Evolution Series Stapling Details

Horizontal Applications



Sheathing

House Wrap

1" x 4" Strapping

Staples must penetrate solid wood 1" (min.)

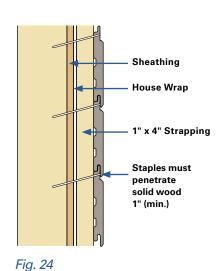


Fig. 22
Bevel Siding

Fig. 23
Neo Siding

Euro V Siding

Vertical Applications

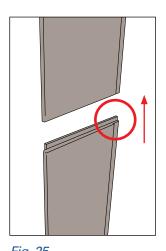


Fig. 25

IMPORTANT: End match tongues must face up (toward the top of the wall) in vertical installations or all warranties will be void.

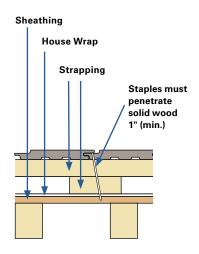


Fig. 26
Neo Siding
Also applicable for horizontal applications

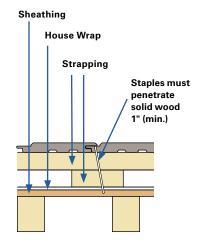


Fig. 27
Euro V Siding

SECTION 6 Installing Additional Courses and Corners

6:1 Adding Courses of Siding

- Once the starter course is in place, continue placing subsequent courses **tightly** together on both horizontal and end joints. (See Figure 28)
- Check the level of the boards every 4th course. (See Figure 30)
- Stagger the end joints in subsequent courses to ensure end joints are not aligned.
- Fraser-Lok technology locks the end joints together so they do not need to be cut and can fall anywhere between the strapping strips.

Note: When ending a course, cut the siding as needed and use the remaining piece to start the next course. Anytime you make a field cut of siding or trim, whether visible or not, it is mandatory to coat the exposed wood fibre.

FAILURE TO DO THIS WILL VOID THE WARRANTY.

Horizontal Applications

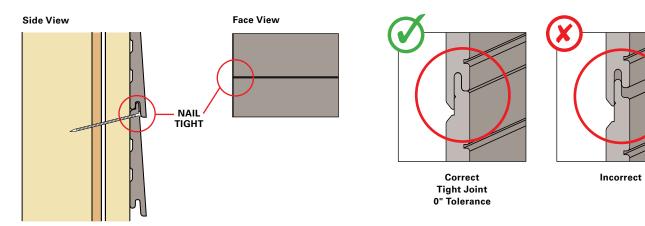
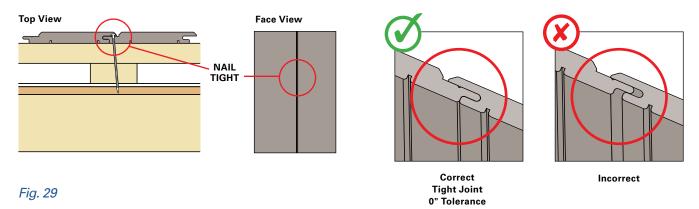


Fig. 28

Vertical Applications



SECTION 6 Installing Additional Courses and Corners

6:2 Check for Gap Control

See chart to maintain proper spacing. Neo and Euro-V profiles can be installed both vertically and/or horizontally.

	EXPOSURE			
Measure	6" Bevel	6" Neo	6" Euro-V	
4 Courses	18-1/8"	18-1/4"	18-1/8"	

TIPS:

- Use a hammer or rubber mallet to fit siding boards together tightly. Avoid damaging the tongue and groove by using a scrap piece of siding as a buffer. Fit the block over the siding and tap into place. (See Figure 30)
- Check every fourth course with a level to ensure proper course alignment. A maximum variance of 1/16" in height between boards is acceptable over 4 courses of siding. Consult the chart above to validate total exposure for 4 courses.
- To determine exposure, measure from the bottom edge of course #1 up to the bottom edge of the 5th course to determine the exposed surface. To determine this measurement, a 5th course will need to be added - but not secured, until measurement is taken.

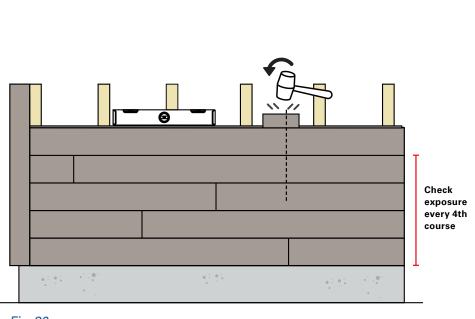
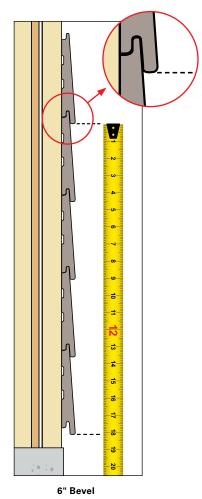


Fig. 30



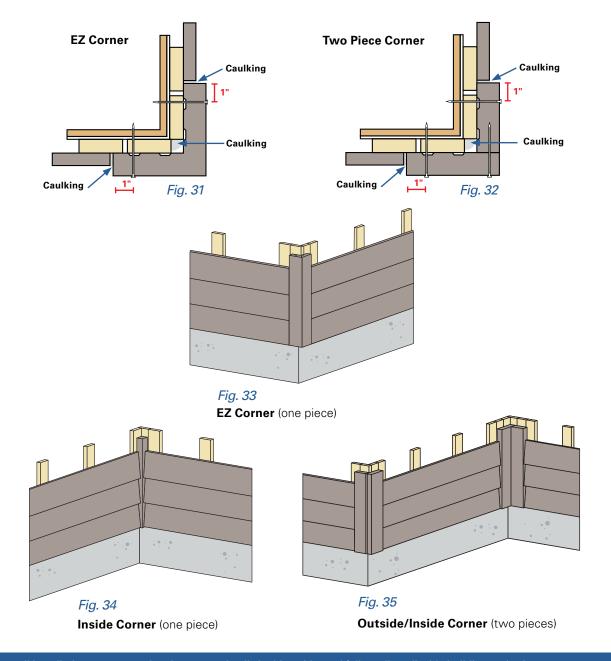
18-1/8" over 4 courses

SECTION 6 Installing Additional Courses and Corners

6:3 Installing, Cutting and Nailing Corners

- All Fraser Wood Siding corners must be fastened with 3" Fraser colour matched nails every 16" on centre – approximately 3/4" – 1" from the edge of the moulding. (See Figures 31 and 32)
- Maintain a 1/16" gap between siding and corner to allow for caulking.
- Caulking must be applied where the siding meets the corner trim. (See Figures 31 and 32)
- All corners and trim must be installed before the siding is applied.
- For complete nailing details see Section 5:2 on page 11.

IMPORTANT: Never join two pieces of siding together to make a corner.



SECTION 7 Ventilation and Moisture Management



7:1 Windows and Doors

All windows and doors that are greater than 4' wide must have added ventilation and drainage above and below the openings. Smaller scale windows do not require the same ventilation, although we strongly recommend it. There must be an air gap of 1/2" between the wall strapping and the wall structure to allow proper ventilation. A water-seal tape membrane must be installed around all openings to prevent water infiltration (follow your local building code).

7:2 Above Windows and Doors

- Install a drip cap above the decorative trim of the window or door to allow for drainage.
- Leave a 1/2" gap between the drip cap and the wood trim.
- The drip cap should have a 6 degree slope to avoid water or snow accumulation.
- Install Fraser ventilated starter strip to allow air flow, drainage and prevent insects from nesting behind the siding. (See Figure 36)

Stud Strapping Fraser Ventilated Starter Strip 1/2" Air Gap Drip Cap (6° Slope) Caulking Window

7:3 Below Windows Greater than 4' Wide

- Leave a 1/2" gap between the flashing and the wood trim.
- Install Fraser ventilated L-moulding to allow air flow, and prevent insects from nesting behind the siding. (See Figure 37)

Caulking Stud 1/2" Air Gap Ventilated L-Moulding

Fig. 37

IMPORTANT NOTE:

If the design of your Fraser Wood Siding project does not require trim around the wall openings, the windows will need to be installed at the proper depth accounting for the strapping thickness. Refer to local building codes.

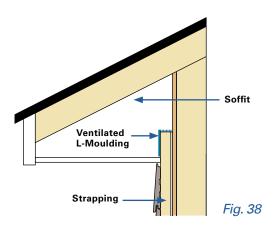
Ventilation and Moisture Management



7:4 Top of the Wall / Soffit

It is mandatory that air circulates from the bottom to the top of the wall with no restrictions. A well vented wall will ensure the performance and warranty of your Fraser Wood Siding. For the most common top of wall ventilation solutions. (See Figures 38, 39, 40 and 41)

There are many design options for mouldings and trim. If your design does not conform to any of the examples shown, consult with your local building code for the correct installation.



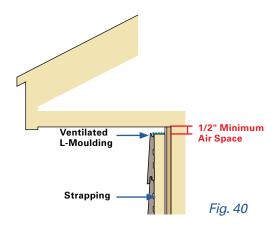
Air Space
Ventilated L-Moulding

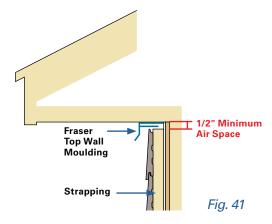
Strapping

Fig. 39

Venting Into Attic

Venting Below Flat Roof





Venting Below Soffit

Venting Below Soffit With Fraser Top Wall Moulding

Ventilation and Moisture Management



7:5 Gable Ends Fraser Top Wall Moulding The gable ends of your wall need to be vented or Ventilated L-Moulding (or bug screen) installed to allow hot air to escape. Where required, on an angle to follow install additional strapping to secure the siding. roof line Siding ends SHOULD NOT be nailed BETWEEN Additional Siding Strapping strapping as this application will compromise the stability of the installation. Gable ends should be vented with bug screen, Vented L-moulding or Fraser Top Wall vent trim. (See Figure 42) 1/2" Air Gap Above L-Moulding

Fig. 42

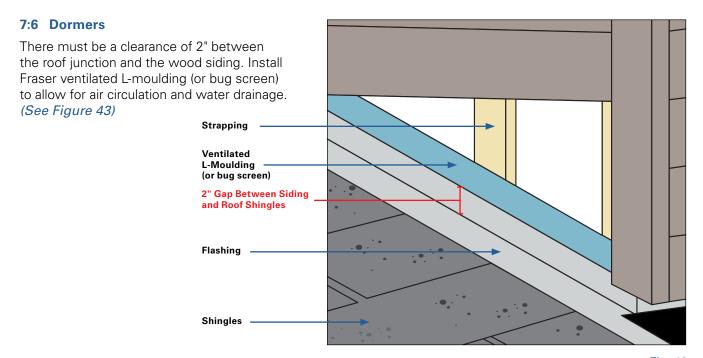


Fig. 43

SECTION 7 Ventilation and Moisture Management



7:7 Above Raised Patio Decks

Siding must not come in contact with any horizontal structures – like a wood patio deck. Leave a 2" space between the deck, and a 1/2" space between the flashing and the bottom of the siding to allow for air circulation and water drainage.

At the bottom of the wall install Fraser ventilated starter strip directly to the strapping to provide protection from bugs while allowing air circulation and water drainage. (See Figure 44)

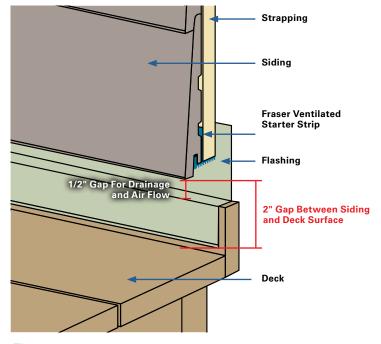


Fig. 44

7:8 Over Stone Wall Sections

A clearance of 1/2" must be created between the bottom of the wood siding and the top of the stone wall section. Install flashing to protect the stone from water damage. At the bottom of the Fraser wall (above the brick) install Fraser ventilated starter strip directly to the strapping to provide protection from bugs while allowing air circulation and water drainage. (See Figure 45)

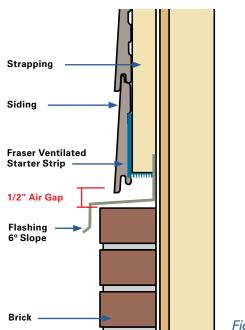


Fig. 45





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